

# SOUTH PRODUCTION NOTES

September 12, 2016

7-3 Shift Notes

**BASF EMPLOYEES**

300 Last Recordable

360 Last Lost time

## **Title V Notes:**

**CTO** – Running well. Continue.

**Trimer** – Packing replaced. Trimer stage 2 dP still high. Tubing has been checked. Tubing inside tower on stage 1 and 2 replaced. Got back in spec. Holding until GL comes in.

**F1** – Floor CRT needs to pump off half a tote per day (2<sup>nd</sup> shift) to control Moly level.

**F2** – Need to check each shift. Verify that Water valve is about ¼ open. Currently running on a constant overflow due to pH issues.

**#8 DC** – DL Page is done vacuuming out but some material fell down into the cartridges. We need to remove and clean before starting up.

## **Work To Be Done in the Department:**

- Need to get the Cu 1230 repacked (waiting on Scrubber modifications).
- Need to verify that the partial drum of E230 was repacked.
- #8 DC Turned on still blowing out powder. Need to change out bags.
- Repack Cu0865 into drums (L117 SS7-28, L118 SS1-2).

## **#1 MED / D 1780:**

Down. Plethora of issues. See e-mail for details. Need to have GEM look at flange on Monday. Need to inspect bin vent.

We are running 7 batches (including the one we already finished) total to empty the powder room stations.

Last couple batches before repairs ran poorly and bags were set aside (should we calcine?).

Locked out the diverter valve to the calciner hopper.

## **#1 RC / Cu 0865:**

Continue. Once we finish material up on the second floor. Take calciner down to pilots and feed through old material. See Tuttle e-mail.

Be sure to clean tops of bags before hanging above hopper. Tape labels onto finished drums. Need one 32oz sample per pallet (do not need whirlpack per drum).

The bags must be fed to the calciner in bag order. Remember to use the log sheet every time you hang a bag.

## **#2 MED line / Styrene is next:**

Continue making batches as needed to keep up feeding the calciner. Watch oscillating belt closely.  
We need to change the inserts every two batches.

### **#2 RC / S6-42:**

Continue. There is no bladder in stock for the bag rack currently.

### **#3 MED line / D-1780 LAQ:**

Continue making batches. Installed the last filter on the vacuum pump tonight. When the 1lb purge is started to blow out the lines it needs to complete even if batch weight is already met. If not, we are leaving behind about 30lbs per batch. Grease the mixer EVERY shift.

### **#3 RC / D-1780 LAQ:**

Restarted. Continue.

Make sure to seal pouches on labels (we have had a few fall out).

### **#4 RC / Ni-4322 Next:**

Feed off. If in spec when GL comes in start calciner.

Do not let the hopper run low, feed rate on calciner will be affected.

Keep an eye on this product and the Trimer due to high NOx.

### **#5 RC / Cu 0539 Next:**

Feed is off. Hold until GL comes in.

WOW for blowdowns on 5A leaking air.

Need after filter replaced. Keep dust collectors locked out until then.

When running, feed Hopper should not be filled past 2 feet below the top to allow room for blowdowns. HEPA filter was last changed out 6-11-16 on day shift.

### **#6 RC & Dryer / D-1768:**

Got started up on first shift Saturday. Need to watch #1 temperature controller. Getting some white material off. Need to handpick first inch of drum to get rid of off color material. Okay to run at .15 suction per engineer. When adjusting for rate only take off time lower per Bodman.

Please make sure all bags are labeled on both sides and the tops have been wire tied closed. Also all bags must be check weighed.

### **West Pfaudler / Ni 4322 1/8:**

Lid has been pulled. Pfaudler has been washed.

### **East Pfaudler / D-1768:**



Continue making batches. Keep an eye on the vacuum and temperature of the green tank on 1<sup>st</sup> floor (manually add water if it gets too hot - try and just crack the valve or we end up sending a lot of water to WWTP).

### **6 Tank / Ni 4322 (Nickel nitrate):**

Tried to pump out on mids but with no luck. We are not even able to get steam through the lines. **Has WO been submitted?**  
We need to pump into a tote, rinse it down and pump rinse into tote.

### **7 Tank / Ni 4322 (Nickel Nitrate):**

Tank was emptied and rinsed.

### **National Dryer / Ni 4322:**

National lit on afternoon shift. Abbe on hold until Monday. Stuff coming off the national needs to be labelled with the purple labels as 2<sup>nd</sup> dip!

### **PK Blender / Pill mix:**

Clean out building 9 of pill mix supplies. Clean blender.  
**Contact Group Leader before using any water in building 9 or before unlocking sumps. They have all been locked out with Blue operational locks.**  
Check bag house DP before starting each batch.  
**Flow meter is installed but not calibrated yet. DO NOT USE**  
DP Gauge should be set at 3.5 and 4.25.

### **Abbe Blender:**

Holding until Monday morning. Ni was pumped to tank 5 and needs to hold at 50deg. Currently at 70+ degrees due to the temperature that it was when it was in tank 6(steam still not on tank).  
Abbe has been rinsed (the tank and the lines).

### **Tower 3 / Cu 1155:**

Tower unloaded reloaded and restarted continue.

### **Tower 6 / Zn 0313:**

Tower loaded. IH monitoring done. Do not start Tower up until Mon.

### **North Screener / ?:**

Screener cleanup and setup has begun. Operators were told screen size 1M oversized 5M Fines.

### **South Screener / Cu 1155:**

Continue screening.  
Stretch wrapper is working. Please wrap your drums as full pallets are made.  
See GL or Kristen for quick informational session on how to operate.

**If you wash down drums with water you need to dry them off – the green drums are very prone to rust.**

**#2662 (west) Pill Machine / AI 3915:**

**Out of feed. Cleaning as able.**

**#2664 (east) Pill Machine / AL 3915:**

**Out of feed. Cleaning as able.**

**TK #2 / ?:**

**Down.**

**TK #4 / Cu-2508:**

**Continue.**

**Harrop Kiln / AI-3920:**

**Kiln is down.**

**Building 27 Belt Filter / next:**

**Cleaning done. WOW to install new mounting bolts on the pump in front of tank 4.**

**Do not use the taller, thinner cardboard sleeves, those are for LIB.**

**We have switched to 188 lined super sacks. These will need cardboard sleeves around them and new clean pallets.**

**Top 11 are important enough to keep running and staffed, top 7 cannot afford to have additional production interruptions.**

- 1) #4 RC/Trimer/Abbe/HC-11 Tanks/National Dryer**
- 2) #6 RC/East Pfaudler**
- 3) #5 RC/Trimer**
- 4) #1 RC South**
- 5) #1 RC North**
- 6) North CUAPV (to keep #1 RC North running)**
- 7) Reduction Towers/Screening**
- 8) #3 MED/RC/CTO – Use #1 MED if #3 MED has any issues in keeping up with #3RC**
- 9) #2 MED/RC**
- 10) West Blender (Cu-1888 P then Cu-1820 Blends then Cu-1886 P)**
- 11) North PK/Wyssmont**
- 12) Ross Mixer/#4 Tunnel Kiln**
- 13) Briq/East Blender/PR2 for Cu-0537 T**